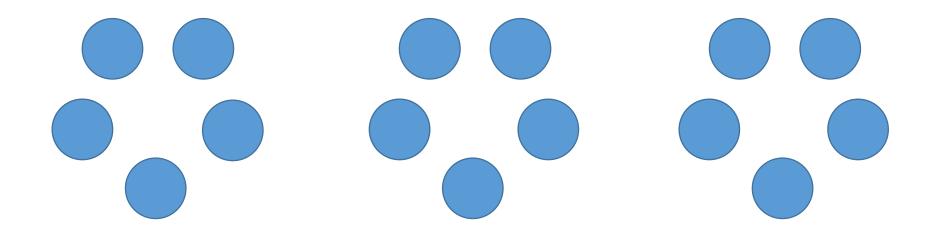
Repeated addition



$$5 \times 3 = 5 + 5 + 5 = 15$$

